

Work Order ID 72767

Friday, August 12, 2011 2:34:06 PM



Page 1

Item ID: D206-781-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Floor Protector (Pilot and Co-Pilot)

Start Date: 8/12/2011 Start Qty: 3.00



Cust Item ID:

Required Date: 8/19/2011 Req'd Qty: 3.00



Customer:

Reference:

Approvals: Process Plan: 

Date: 11-08-12

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

100

0.00



DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D206-781-011
Chg001

Label

0.00

Suloc/27
(no P/w)

110

0.00



Packaging

Packaging

Pick Kit

Memo

0.00

11/8/12 (30)

120

0.00



QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

Suloc/27

3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
	Memo	0.00							
	Packaging								
	Identify and pack for shipping as per PPP D206-781-011								
	Location: <u>A10</u>								
	PPP rev: <u>A</u>								
140 	QC21- Final Inspection - Work Order Release	0.00							
	QC	0.00							
	Quality Control								

11/8/22

11/8/23

MF
11-08-22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Page 1

Work Order ID: 72767

Parent Item: D206-781-011

Parent Item Name: Floor Protector (Pilot and Co-Pilot)

Start Date: 8/12/2011

Required Date: 8/19/2011

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP RevA: New issue DD verified by:EC
10.07.01 update qty of D3800 per NCR 10-082 DD verf:EC
IPP Rev:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
5-13 D3874-1 Floor Protector		Manufactured	No			110	Each	1.0000	1	3			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST191				1					
				70375				1					
8-13 D3874-2 Floor Protector		Manufactured	No			110	Each	1.0000	1	3			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST191				1					
				70376				1					
5-14 D3800-1-100 Hook and Loop Strip (1" Soft)		Manufactured	No			110	f	87.3010	10	30			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST084				87.301					
				68910				12.301					
				72233				75					
cut qty 4 at 30.00" long													
5-15 D3800-3-100 Hook and Loop Strip (1" Hard)		Manufactured	No			110	f	18.3010	10	30			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST084				18.301					
				68915				18.301					
cut qty 4 at 30.00" long													

2 meas
8/10/19

1x 2.6P
11x 22.50

2 meas
8/10/19

30 8x
B72771 SP 11/8/19 9x

4x

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Picklist Print

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Work Order ID: 72767

Parent Item: D206-781-011

Parent Item Name: Floor Protector (Pilot and Co-Pilot)

Start Date: 8/12/2011

Required Date: 8/19/2011

Start Qty: 3.00

Required Qty: 3.00

AN4-13A

Purchased

No

110

Each

1,124.000

2



Bolt



6
SD

Location

Loc Qty

Loc Code

ST357

1124

117962

4

118078

594

118350

226

118351

300

AN960JD416

NAS1149D0463J

Purchased

No

110

Each

0.0000

2



Washer



6

1118304 SD

NAS43DD4-20

Purchased

No

110

Each

56.0000

2



SPACER



6

SD

Location

Loc Qty

Loc Code

ST279

56

112542

56

NAS43DD4-64

Purchased

No

110

Each

60.0000

1



SPACER



13

11/8/1951 30

Location

Loc Qty

Loc Code

ST279

60

112314

60

3

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Shop Packet Print

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

5.0 PARTS LIST

REFERENCE ONLY

5.1 BELL 206 A/B

Qty -051	Qty -011	Qty -021	Part Number	Description
X			D206-781-051	FLOOR PROTECTOR KIT (PILOT, CO-PILOT, PASSENGER CABIN)
1	X		D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1		X	D206-781-021	FLOOR PROTECTOR KIT (PASSENGER CABIN)
	1		D3874-1	FLOOR PROTECTOR, CO-PILOT
	1		D3874-2	FLOOR PROTECTOR, PILOT
		1	D3875-1	FLOOR PROTECTOR, PASSENGER
		2	D3934-041	CLIP ASSEMBLY
	4		D3800-1-100-300	LOOP STRIP
	4		D3800-3-100-300	HOOK STRIP
		2	D3800-1-100-500	LOOP STRIP
		2	D3800-3-100-500	HOOK STRIP
	2		AN4-13A	BOLT
		4	AN525-10R6	SCREW
	2		AN960JD416	WASHER
	2		NAS43DD4-20	SPACER
	1		NAS43DD4-64	SPACER

5.2 BELL 206 L/L1/L3/L4

Qty -053	Qty -011	Qty -023	Part Number	Description
X			D206-781-053	FLOOR PROTECTOR KIT (PILOT, CO-PILOT, PASSENGER CABIN)
1	X		D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1		X	D206-781-023	FLOOR PROTECTOR KIT (PASSENGER CABIN)
	1		D3874-1	FLOOR PROTECTOR, CO-PILOT
	1		D3874-2	FLOOR PROTECTOR, PILOT
		1	D3898-1	FLOOR PROTECTOR, PASSENGER
		2	D3934-041	CLIP ASSEMBLY
	4		D3800-1-100-300	LOOP STRIP
	4		D3800-3-100-300	HOOK STRIP
		2	D3800-1-100-500	LOOP STRIP
		2	D3800-3-100-500	HOOK STRIP
	2		AN4-13A	BOLT
		4	AN525-10R6	SCREW
	2		AN960JD416	WASHER
	2		NAS43DD4-20	SPACER
	1		NAS43DD4-64	SPACER